



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-220
Job Sheet 175607



Part No: PC250-220

Job Qty: 6 ea

Part Name: Lower Lock Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/9/18

Job Tracking No:

Due Date: 4/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG PC250-220 REV:A IPP REV A 18.02.26 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/12/18	0.00	0.00	Start Up Machining-1		MCC
100	Small Fab	6 pcs		4/13/18	0.00	0.60	Small Fab-1		MCC DAS
120	QC	6 pcs		4/13/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		4/13/18	0.00	0.00	Packaging3-2		GA — 2018
140	QC21-SA	6 Ea		4/13/18	0.00	0.00	QC21		GA-Alain

Part Op
Descriptions: 100 - 1- CUT TO SIZE AND CHAMFER AS PER DWG

DAS
21 APR 12 2018
9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8695K717	Polyurethane Rod 1-1/4 DIA. 80A (Hard)	1.0980 ft (.183 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8695K717	1	7	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

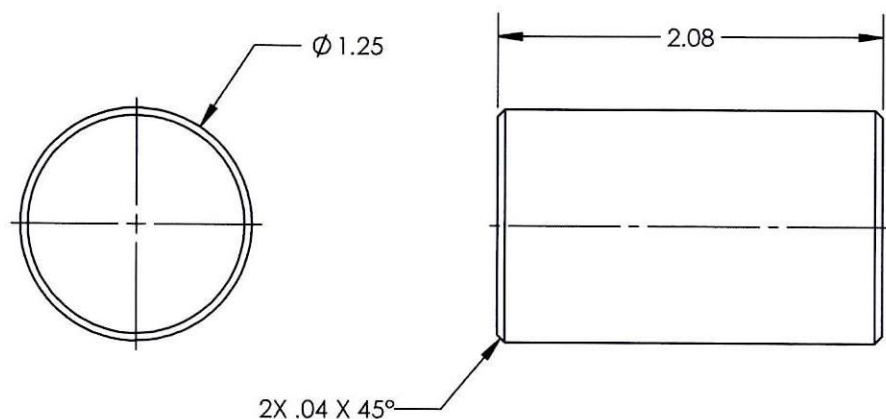
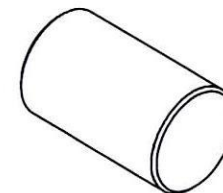
QA Closed: _____ Date: _____

Work Order update only ☐

Work D: F:	 Container No: S059436 Part: PC250-220 Job No: 175607 Serial No/Batch: S059436 Revision: A Inspector: Date: 04/10/18	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com	DISPOSITION Rework ☐ Scrap ☐ is ☐ d ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐					
			QTY Effective : _____					MRB (QSI042) Approval		
			Disposition					Completed By		
								Lead hand / Supervisor Approval Verification		
QC / QA Coordinator Approval										
FAULT CATEGORY										
orced ☐		☐ Temperature/Cure		☐ Power Loss/Surge		☐ Positioned Wrong				
☐ Set-up		☐ Folio/Program		☐ Grain		☐ Outside Dimensions				
st Concentric ☐		☐ BOM/Route		☐ Weld		☐ Over/Under tolerance				
☐ Broken/Damage/Defect		☐ Wrong Stock Pulled		☐ Part Incorrect		☐ Part Lost/Missing				
ink/Ripple/Wave ☐		☐ Inspection Incomplete/Unqualified		☐ Out of Sequence		☐ Part Moved				
☐ Contamination		☐ Off-set		☐ Drawing		☐ Finish				
ing ☐		☐ Countersink		☐ Misabeled		☐ Misread				
Treat ☐		☐ Cut Too Short		☐ Fit/Function		☐ Turning Sequence				
re/Twist in Tube ☐		☐ Instructions Incomplete/Unclear		☐ Misaligned/off center						
rks/Chatter ☐		☐ Drill Holes								
Substation ☐		Manufacturing Process ☐		OTHER : _____						
Past Expiry Date ☐		Past Due ☐								
Misidentified ☐										

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL.	6/7/2013	CFS	
A	14-0129	CHD TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	8/14/2014	DPD	RW



NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LOWER LOCK BUMPER	
DWG NO. PC250-220	REV A
MAT'L POLYURETHANE	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
USED ON MODEL	
SCALE 1:1	DATE 6/8/2004
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			PC250-220	1	LOWER LOCK BUMPER	POLYURETHANE	Ø1-1/4 X 2-1/8

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					